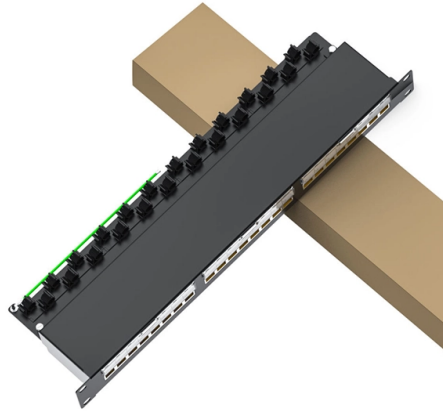


Customized Explosion-Proof Lighting Distribution Boxes



Overview

Choose our explosion-proof solutions, choose safety. Durable Hexlon Explosion Proof Distribution Boxes and Electrical Enclosures, IECEx and ATEX certified for Zone 1 and Zone 2.

Key Takeaways

Explosion-proof lighting distribution boxes must be customized with certified enclosures, robust materials, proper wiring, and compliance with ATEX, IECEx, or NEC standards to ensure safety in hazardous environments. Material and Structural Requirements Explosion-proof distribution boxes should be made from non-flammable, corrosion-resistant materials such as stainless steel (Baosteel 304 or higher), aluminum, or GRP. The box thickness should generally be no less than 4.

0 mm to withstand mechanical impacts and contain internal explosions (). Wooden or untreated materials are strictly prohibited due to fire and moisture risks (). Customization can include special colors, logos, or surface finishes for identification and operational clarity ().

Certification and Compliance

Customized boxes must comply with relevant certification standards: ATEX for EU installations, using the Zone classification system (Zone 0, 1, 2) ().



IEC

Ex for international acceptance, often serving as a foundation for national certifications (). NEC/NFPA 70 for North American installations, using Class I/II/III and Division 1/2 classifications ().

NEM

A ratings may also be applied to ensure protection against dust, water, and mechanical impacts ().

Electrical and Wiring Considerations

All electrical components must maintain adequate clearance and creepage distances under normal operating conditions (). Wiring should use galvanized fasteners, black insulated wires, and proper casing sequencing. Switch terminals must match wire cross-sections, and layered wiring should consider trunking in and out.

Components should be neatly arranged and secured with nylon ties to prevent loose connections (). Customization FeaturesExplosion-proof distribution boxes can be tailored to operational needs: Size and thickness adjustments to fit specific spaces and load requirements (). Number and placement of wiring holes for optimal cable management ().

Flush or surface mounting options for installation flexibility ().

IP and I

K ratings to ensure resistance to water, dust, and mechanical impacts (). Flame paths, gaskets, or temperature control features for enhanced safety in Zone 1 and Zone 2 areas (). Integration with explosion-proof lighting systems and emergency lighting units for centralized control ().

Maintenance and Safety

Regular inspection is critical. Annual checks are recommended, with more frequent inspections in high-risk environments to ensure seals, wiring, and enclosures remain intact (). Using certified components and following installation guidelines prevents legal violations and reduces the risk of ignition in hazardous atmospheres ().

Summary

Customizing explosion-proof lighting distribution boxes requires a holistic approach: selecting robust, non-flammable materials, ensuring certification compliance, implementing safe wiring practices, and incorporating site-specific features. Proper customization enhances safety, operational efficiency, and regulatory compliance in hazardous industrial environments ().

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This explosion-proof distribution box is made of aluminum alloy die casting, steel plate welding, stainless steel and engineering plastics. Please contact customer service for details

Distribution Boxes

Inatex is pleased to announce the release of the HRT97 Series IECEx explosion-proof LED floodlight, a high-performance hazardous area lighting solution

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