

# Selection of Thermal Relay Protectors



## Overview

Thermal Overload Relay Selection Guide: Heating Types & Reset Modes  
Selecting the appropriate thermal overload relay requires balancing heating technology.

## Key Takeaways

Selecting a thermal relay protector requires matching the relay's current rating, trip characteristics, heating type, and reset mode to the motor's operational profile and protection requirements. Key Selection Factors

1. Current Rating: The thermal relay's rated current should correspond to the motor's rated current.

For motors with short starting times and low impact loads, the heating element current is typically set equal to the motor's rated current. For motors with longer starting times, impact loads, or continuous operation, the heating element is set to 1.1-1.15 times the motor's rated current to prevent nuisance tripping while ensuring protection.

2. Trip Characteristics: Thermal relays operate on inverse-time characteristics, meaning higher currents cause faster tripping.

Trip curves are classified by protection class (e.g., Class 10 for IEC applications, Class 20 for NEMA applications). Selecting the appropriate class ensures the relay trips before the motor reaches its thermal limit while accommodating normal overloads.

3. Heating Element Type: Bimetallic relays use two metals with different expansion coefficients to bend under heat, providing reliable protection for standard industrial loads and inherent thermal memory for repeated start-stop cycles. Eutectic alloy relays use a phase-change alloy that melts at a specific temperature, offering precise trip points for high-accuracy applications.

**Reset Mode:** Manual reset relays require operator intervention after tripping, ensuring the motor has cooled before restarting. Automatic reset relays reset once the temperature drops, suitable for applications where continuous operation is critical but may risk repeated cycling. 5.

## **Phase-**

**Loss Protection:** For three-phase motors, relays with phase-loss protection prevent damage due to single-phase operation. Standard three-pole relays are used for star-connected motors, while delta-connected motors may require phase-loss protective relays. 6.

**Compliance with Standards:** Thermal relays should comply with IEC 60947-4-1 for motor starters and overload protection, ensuring consistent performance, reliability, and safety across manufacturers. 7. **Connection and Wiring:** Proper wire sizing is essential.

Wires that are too thick or too thin can affect heat dissipation and relay performance. Follow manufacturer guidelines or electrical handbooks for correct wire selection.

## **Practical Considerations**

**Motor Starting Conditions:** Consider starting current and duration; high inrush currents may require adjusting the heating element setting. **Operational Environment:** Frequent start-stop cycles, ambient temperature, and load variations influence relay selection. **Maintenance and Safety:** Manual reset relays enhance safety by preventing immediate restarts, while solid-state relays offer faster response and suitability for explosive environments.

By carefully evaluating these criteria, engineers can select a thermal relay that protects the motor effectively, minimizes downtime, and ensures compliance with international standards.

## **Article Content**

**Thermal Overload Relay Selection Guide: Heating Types & Reset Modes**

Selecting the appropriate thermal overload relay requires balancing heating technology, reset mode, trip class, and environmental factors against your specific motor protection requirements.

**Thermal Overload Relay Explained: Motor Protection,**

Learn what a thermal overload relay does, how bimetallic and melting alloy overload relays work, how NC/NO overload contacts connect to contactors,

**Overload Relay Calculator – IEC: Accurate Motor Protection**

Overload relays protect motors and equipment from thermal damage caused by prolonged overcurrent conditions. IEC 60255 defines standards, formulas, and performance requirements, enabling

### Overload Relays & Thermal Unit Selection

This briefly reviews traditional motor protection technologies and discusses the new, electronic motor protection options. After reading this paper, you should be able to understand the available

### How to Choose a Thermal Relay for Motor Protection?

How to choose a thermal relay? Learn star/delta motor protection, phase-loss relay selection, and correct installation to prevent burnout and boost system reliability.

### Thermal Overload Relay Selection Guide

The document outlines the selection criteria for thermal overload (O/L) relays used for motor protection, emphasizing the importance of trip class, current settings, and I-T characteristics. It provides

### THERMAL OVERLOAD CALCULATION

Thermal overload protection is used in a wide variety of electrical equipment, including motors, transformers, and power supplies. It is an essential safety feature that helps to keep electrical

### Overload Relay Selection Guide | PDF | Relay | Fuse (Electrical)

This document discusses overload relays and thermal unit selection for motor protection, emphasizing their role in preventing motor damage due to excessive heating from overcurrents. It outlines various

### Overload Relay Choices for Motor Protection

The solid state design of the CEP7 overload relay, offered in two models, provides ambient temperature compensation, thermal and phase loss protection and a wide 5:1 adjustment range.

### Power System Protective Relays: Principles & Practices

Abstract: Protective relays and devices have been developed over 100 years ago to provide “last line” of defense for the electrical systems. They are intended to quickly identify a fault and isolate it so the

### Thermal Relay | How it works, Application & Advantages

A thermal relay is an electromechanical device that detects temperature changes in electrical circuits, protecting equipment from overload

## Calculation and selection guide for Thermal Relay

Thermal Relay is an electrical device that automatically switches off the contacts when heat is applied to the metal rods and causes them to expand.

Thermal Overload Relays Selection Guide: Types, Features,

Thermal overload relays are protective devices. They are designed to cut power if the motor draws too much current for an extended period of time. To accomplish this, thermal overload relays contain a

## Overload Relays & Thermal Unit Selection

Thermal Overload Relay In spite of being relatively simple and inexpensive, thermal overload relays are very effective in providing motor running overcurrent protection. This is possible because the most

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## Manual Motor Protectors

Fuji Electric DUO Series DUO series manual motor protectors provide optimal protection for motors by integrating the functions of a molded case circuit breaker

Thermal Relay Working Principle Construction of Thermal Overload Relay ...

A thermal relay works depending upon the above mentioned property of metals. The basic working principle of thermal relay is that, when a bimetallic strip is heated up by a heating coil

## Thermal overload relays

Thermal overload relays. Thermal overload relays are economic electromechanical protection devices for the main circuit. They offer reliable protection for motors in the event of overload or phase failure.

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